Dixie-Narco



Lawrence Street Ranson, West Virginia 25438

(304) 725-3481 (800) 624-0553

Service Bulletin

Date: March 10, 1980

ORDER AS: BM254,010,000.04

ORDER AS: BM253,010,000.04

BM252,010,000.04

ORDER AS:

THE RESERVE OF THE PARTY OF THE

Revised: November 19, 1981

Revised: January 18, 1984

MODELS: Dual Adaptable - Red Cam, Beginning Serial # 001-2327

SUBJECT: 10 oz. NR Bottle - Pre Labeled Bottle Kit

REASON: To provide a Kit to dispense the 10 oz. NR Pre Labeled Bottle

NOTICE: For every Kit shipped, the following parts are included per vender:

1 A172,050,300.73 Bumper Assembly

1 901,000,190.02 Opener

3 900,201,480.01 Screws (10-32 x 3/8)

3 903,000,170.02 Washers (#10)

3 900,900,960.02 Nuts (#10-32)

FOR 1 VENDER: MODEL - DN168/99-5

DN168/99-6 DCB156/93-6

DNCB168/99-5 & -6

KIT CONSISTS OF: 1 C172,011,500.03 Bottle Chute

3 C245,070,100.03 Bottle Guides (Narrow) 3 C173,070,500.23 Bottle Guides (Standard)

FOR 1 VENDER: MODEL - DN240/138-5

DN240/138-6

DCB228/132-6 DNCB240/138-5 & -6

KIT CONSISTS OF: 1 C172,011,500.03 Bottle Chute

3 C240,070,100.03 Bottle Guides (Narrow) 3 C172,070,130.33 Bottle Guides (Standard)

FOR 1 VENDER:

MODEL - DN276/162-5

DN276/162-6

DCB264/156-6

DNCB276/162-5 & -6

KIT CONSISTS OF: 1 C172,011,500.03 Bottle Chute

3 C239,070,100.03 Bottle Guides (Narrow)

C165,070,331.03 Bottle Guides (Standard)

BM251,010,000.04 MODEL - DN330/189-5 ORDER AS: FOR 1 VENDER: DN330/189-6 DCB318/183-6 DNCB330/189-5 & -6 C172,011,500.03Bottle Chute 1 KIT CONSISTS OF: C231,070,500.03 Bottle Guides (Narrow) 3 Bottle Guides (Standard) C164,070,331.23 3 BM240,010,100.04 MODEL - DN320/184-7 ORDER AS: FOR 1 VENDER: DN320/184-8 DCB304/176-8 DNCB320/184-7 & -8 C164,012,800.03 Bottle Chute KIT CONSISTS OF: 1 Bottle Guides (Narrow) C240,070,100.03 4 Bottle Guides (Standard) 4 C172,070,130.33 BM239,010,000.04 MODEL - DN368/216-7 ORDER AS: FOR 1 VENDER: DN368/216-8 DCB352/208-8 DNCB368/216-7 & -8 C164,012,800.03 Bottle Chute KIT CONSISTS OF: 1 Bottle Guides (Narrow) C239,070,100.03 4 Bottle Guides (Standard) 4 C165,070,331.03 MODEL - DN440/252-7 BM231,010,300.04 ORDER AS: FOR 1 VENDER: DN440/252-8 DCB424/244-8 DNCB440/252-7 & -8 Bottle Chute C164,012,800.03 1 KIT CONSISTS OF: C231,070,500.03 Bottle Guides (Narrow) 4 Bottle Guides (Standard) C164,070,331.234 MODEL - DNCB360/210-5 & -6 ORDER AS: BM165,011,000.14 FOR 1 VENDER: Bottle Chute C164,012,800.03 1 KIT CONSISTS OF: Bottle Guide 6 C165,070,331.03 MODEL - DNCB432/246-5 & -6 BM164,012,600.14 ORDER AS: FOR 1 VENDER: Bottle Chute C164,012,800.03 KIT CONSISTS OF: 1 Botte Guide C164,070,331.23 6

TO INSTALL DO THIS:

- Adjust the Vending Cam, so that there are two (2) notches showing. Vend Motor-Standard Column and one (1) notch showing, Vend Motor - Narrow Column.
- 2. Adjust Bottle/Can Discharge Port area to dispense the 10 oz. NR Pre Labeled Bottle. Before making this adjustment, dispense the "Fottle." It can be removed by the customer but not as easily as if the adjustment were made. Thus, it becomes a matter of preference.
- 3. Place the Rear Bottle Guide Assy. all the way forward in the last adjustment slot of the column.
- 4. Remove original Bottle/Can Chute and replace with the Bottle/Can Chute provided with the kit. When installed, the rear end of the chute will rest on the flange at rear of stack. Exercise care as chute is placed in position so as not to loosen the foam pad on underside of chute -- pad secured by pressure sensitive adhesive. Pad controls cold air direction.

*SHIMMING:

- 1. No Shims are required in any of the columns.
- 2. Remove the Can Shim from the left side of the Narrow column. All Dual Venders are shipped with this can shim installed.

LOADING THE BOTTLES: IMPORTANT:

- 1. In all standard width columns (approx. 5" wide) on Dual Adaptables, for good vending results, the bottles should be loaded "heel to cap." That is: Load one bottle with heel towards you, the next bottle with cap towards you, then heel, then cap etc...
- 2. In narrow columns on Dual Adaptables bottles are loaded in normal manner.

 That is: all heels towards you.

12 oz. Can Shim

Page 3 of 3 Service Departmen DIXIE-NARCO, INC.